

"Total Mass Accounting in Advanced Liquid-Fueled Reactors"

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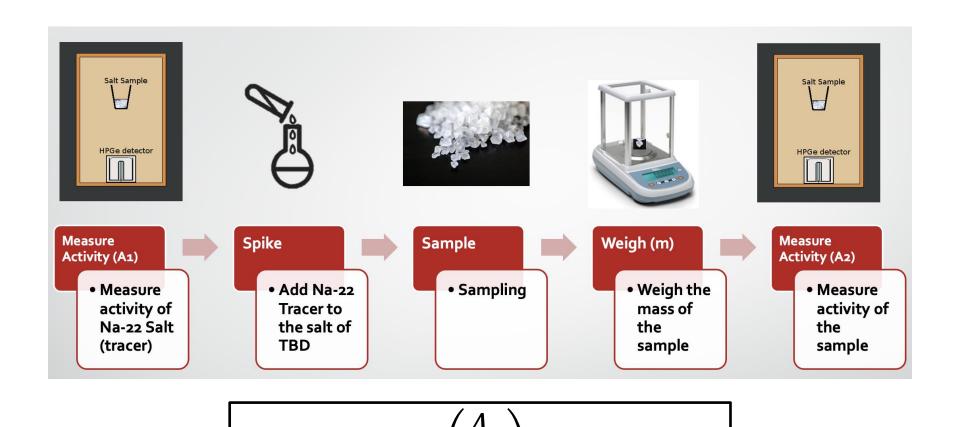
Co-PI: Dr. Shelly Li, University of Utah; Dr. Praneeth Kandlakunta, OSU



Objectives

The objective of this research is to validate a radioactive tracer dilution (RTD) method for the irradiated fuel-bearing molten salt mass determination to evaluate the possibilities of its deployment in NMA scenarios, e.g., in molten salt loop in LFMSRs.

The principle of RTD



 $* m_{sample}$

 $Mass_{tot} =$

Radioactive Tracer

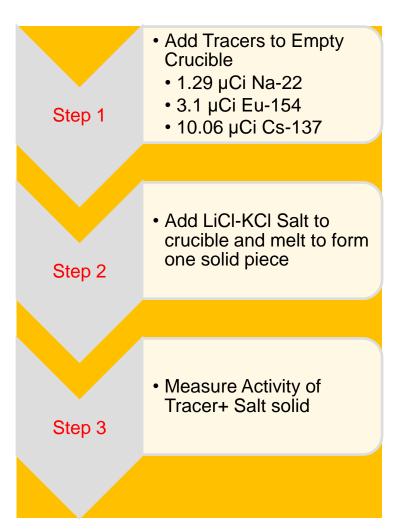
Radioactive tracer selection:

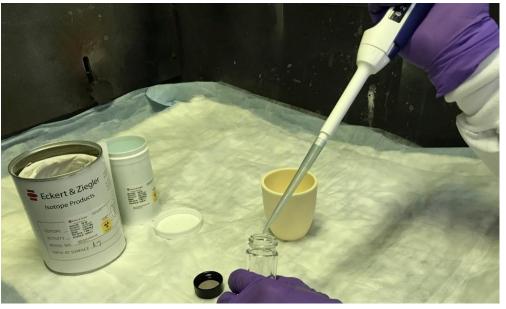
²²Na was selected as the first radioactive tracer to test the RTD concept because –

- It undergoes beta+ decay (non-fission product characteristic)
- known chemical compatibility with actinides and fission products in molten chloride and fluoride salts
- Availability and the half life (2.6y) for handling
- Emits 1274.54 keV gamma-ray (99.94%), high enough to be outside of the Compton plateau of many fission products' gammarays in a gamma energy spectrum
- Identified overlapped peak at 1274.43 keV from¹⁵⁴Eu

Prior work: Proof-of-concept with the clean salt

Experimental Method (2017-2018)



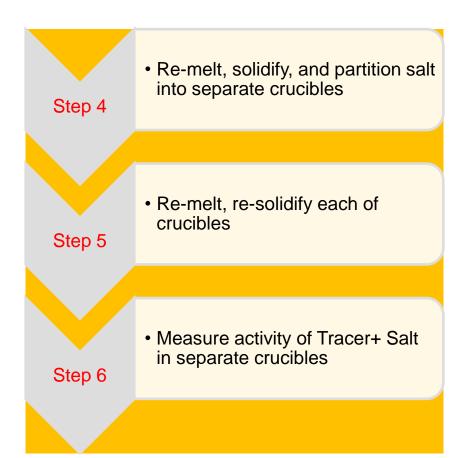






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Prior work: Proof-of-concept with the clean salt (contd.)



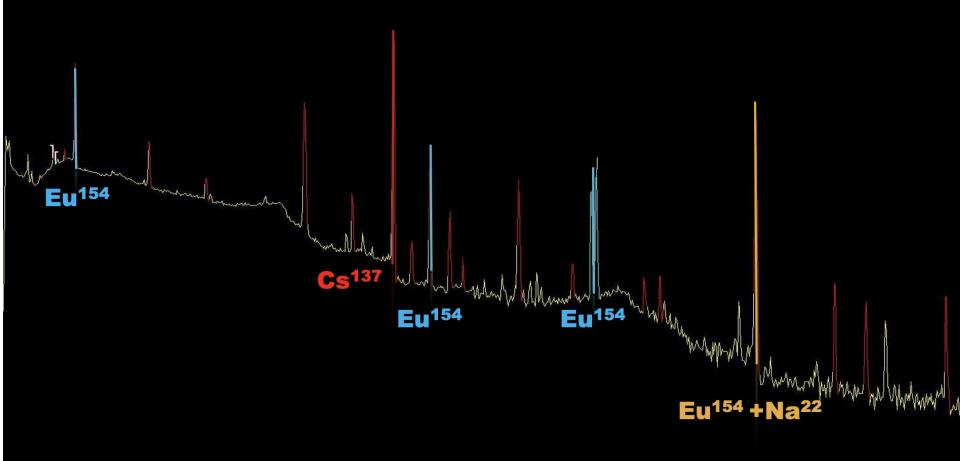






Gamma Spectroscopy

Gamma Spectrum from 5 g of salt with 137Cs, 154Eu and 22Na



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Challenges: Off-gas Constituents

Table 1Potential species in the cover gas of an MSR.

Type of cover gas constituent	Example species
Mists, aerosols, and particles	Salt residues, graphite debris for graphite- moderated fluoride systems, corrosion products, and noble metals (e.g., Ru, Pd, Rh)
Gases and volatile species	³ HF, HF, F ₂ , Cl ₂ , Br ₂ , I ₂ , Ar, interhalogens (e.g., ICl, IF ₅ , IF ₇), volatile halides, and the decay products (e. g., Cs, Ba, Rb, Sr, La, Br, I, Se, Te) (Ostvald et al., 2009)
Tritium	3 H _{2(g)} , 3 HH _(g) , 3 HF _(g) , 3 HF _(l) , and possibly 3 HHO _(g) and/or 3 H ₂ O _(g)
Short-lived fission gases and their daughters	139 Xe $t_{1/2} = 39.5$ s, 137 Xe $t_{1/2} = 3.83$ min, 135m Xe $t_{1/2} = 15.3$ min, 135 Xe $t_{1/2} = 9.1$ h, 133m Xe $t_{1/2} = 2.19$ d, 133 Xe $t_{1/2} = 5.25$ d, 90 Kr $t_{1/2} = 32.3$ s, 89 Kr $t_{1/2} = 3.18$ min, 88 Kr
Longer-lived radionuclides	$t_{1/2} = 2.84 \text{ h}$ $t_{1/2} = 1.57 \times 10^7 \text{ y}, ^{79}\text{Se } t_{1/2} = 6.5 \times 10^4 \text{y}, ^{85}\text{Kr}$ $t_{1/2} = 10.7 \text{ y}, ^{36}\text{Cl } t_{1/2} = 3 \times 10^5 \text{ y}$

Source: Andrews, Hunter et al. "Review of molten salt reactor off-gas management considerations." Nuclear Engineering and Design **385** (2021): 111529.



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- Estimated fission products activities from spreadsheet calculations
- Serpent and MCNP-ORIGEN are being requested from RSICC

escription	
2 18 25 27 24 25—270 28 25-200, 1—10	
nermal Neutron Flux in CIF	
ass of U-235	
adiation time	
decay time after irradiation	
initial ²² Na Activity	
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# Fission Product Activity Decay Time: 10 h

		Fission	Product Activity (µCi)
	Fission product, half-life, main gamma energy	at <b>t</b> _{irr} + t (t = 0)	at $\mathbf{t_{irr}} + \mathbf{t}$ (t = $t_d$ ); see B9 for $t_d$
	¹³⁷ Cs; 30.07 years; 662 keV	6.65	6.65
	¹⁵⁴ Eu; 8.59 years; 1274 keV, 723 keV, 123 keV	0.00	0.00
	¹⁵⁵ Eu; 4.76 years; 86.5 keV, 105.3 keV	0.21	0.21
	⁸⁵ Kr; 10.7 y; 514 keV	0.86	0.86
	^{85m} Kr; 4.48 h; 151 keV	7.59E+04	1.62E+04
Krypton	⁸⁸ Kr; 2.84 h; 2392 keV	3.14E+05	2.73E+04
	⁸⁹ Kr; 3.15 min; 221 keV	1.87E+06	0.00
	⁹⁰ Kr; 32.32 s; 1118.7 keV	2.05E+06	0.00E+00
	¹²⁹ l; $1.57 \times 10^7$ y; 39.578 keV	0.00	0.00
lodine	¹³¹ I; 8 days; 364 keV	4.20E+03	4.05E+03
Iodille	¹³³ l; 20.8 h; 530 keV	8.77E+04	6.29E+04
	¹³⁵ l; 6.57 h; 1260 keV, 1132 keV	2.60E+05	9.05E+04
	^{131m} Xe; 11.934 d; 163.93 keV	30.74	3.00E+01
	¹³³ Xe; 5.25 d; 81 keV	1.47E+04	1.39E+04
	^{133m} Xe; 2.19 d;	1.01E+03	8.82E+02
Xenon	¹³⁵ Xe; 9.14 h; 250 keV	1.96E+05	9.19E+04
	^{135m} Xe; 15.3 min; 250 keV	4.63E+05	7.25E-07
	¹³⁷ Xe; 3.818 min; keV	2.48E+06	0.00
	¹³⁹ Xe; 39.68 s; 218.59 keV	2.09E+06	0.00
	⁹⁰ Sr; 28.8 years	6.40	6.40E+00
	⁹⁵ Zr; 64 days; 724 keV, 757 keV	1.19E+03	1.19E+03
	⁹⁵ Nb; 35 days; 766 keV	2.18E+03	2.16E+03
	TOTAL ACTIVITY (μCi)	9.91E+06	3.11E+05



# Fission Product Activity Decay Time: 100 h

		Fission	Product Activity (µCi)
	Fission product, half-life, main gamma energy	at <b>t</b> _{irr} + t (t = 0)	at $\mathbf{t_{irr}} + \mathbf{t}$ (t = $t_d$ ); see B9 for $t_d$
	¹³⁷ Cs; 30.07 years; 662 keV	6.65	6.65
	¹⁵⁴ Eu; 8.59 years; 1274 keV, 723 keV, 123 keV	0.00	0.00
	¹⁵⁵ Eu; 4.76 years; 86.5 keV, 105.3 keV	0.21	0.21
	⁸⁵ Kr; 10.7 y; 514 keV	0.86	0.86
	^{85m} Kr; 4.48 h; 151 keV	7.59E+04	1.45E-02
Krypton	⁸⁸ Kr; 2.84 h; 2392 keV	3.14E+05	7.89E-06
	⁸⁹ Kr; 3.15 min; 221 keV	1.87E+06	0.00
	⁹⁰ Kr; 32.32 s; 1118.7 keV	2.05E+06	0.00E+00
	129 l; $1.57 \times 10^7$ y; 39.578 keV	0.00	0.00
lodine	¹³¹ I; 8 days; 364 keV	4.20E+03	2.93E+03
lodine	¹³³ l; 20.8 h; 530 keV	8.77E+04	3.13E+03
	¹³⁵ l; 6.57 h; 1260 keV, 1132 keV	2.60E+05	6.81E+00
	^{131m} Xe; 11.934 d; 163.93 keV	30.74	2.41E+01
	¹³³ Xe; 5.25 d; 81 keV	1.47E+04	8.49E+03
	^{133m} Xe; 2.19 d;	1.01E+03	2.69E+02
Xenon	¹³⁵ Xe; 9.14 h; 250 keV	1.96E+05	9.98E+01
	^{135m} Xe; 15.3 min; 250 keV	4.63E+05	4.12E-113
	¹³⁷ Xe; 3.818 min; keV	2.48E+06	0.00
	¹³⁹ Xe; 39.68 s; 218.59 keV	2.09E+06	0.00
	⁹⁰ Sr; 28.8 years	6.40	6.40E+00
	⁹⁵ Zr; 64 days; 724 keV, 757 keV	1.19E+03	1.14E+03
	⁹⁵ Nb; 35 days; 766 keV	2.18E+03	2.01E+03
	TOTAL ACTIVITY (µCi)	9.91E+06	1.81E+04



## Fission Product Activity Decay Time: 3 months

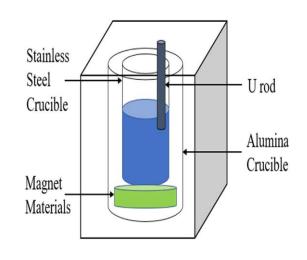
		Fission	Product Activity (µCi)
	Fission product, half-life, main gamma energy	at <b>t</b> _{irr} + t (t = 0)	at $\mathbf{t_{irr}} + \mathbf{t}$ (t = $t_d$ ); see B9 for $t_d$
	¹³⁷ Cs; 30.07 years; 662 keV	6.65	6.61
	¹⁵⁴ Eu; 8.59 years; 1274 keV, 723 keV, 123 keV	0.00	0.00
	¹⁵⁵ Eu; 4.76 years; 86.5 keV, 105.3 keV	0.21	0.20
	⁸⁵ Kr; 10.7 y; 514 keV	0.86	0.84
	^{85m} Kr; 4.48 h; 151 keV	7.59E+04	0.00
Krypton	⁸⁸ Kr; 2.84 h; 2392 keV	3.14E+05	0.00
	⁸⁹ Kr; 3.15 min; 221 keV	1.87E+06	0.00
	⁹⁰ Kr; 32.32 s; 1118.7 keV	2.05E+06	0.00
	129 l; $1.57 \times 10^7$ y; 39.578 keV	0.00	0.00
lodine	¹³¹ I; 8 days; 364 keV	4.20E+03	1.58E+00
iodiric	¹³³ I; 20.8 h; 530 keV	8.77E+04	0.00
	¹³⁵ l; 6.57 h; 1260 keV, 1132 keV	2.60E+05	0.00
	^{131m} Xe; 11.934 d; 163.93 keV	30.74	1.53E-01
	¹³³ Xe; 5.25 d; 81 keV	1.47E+04	8.62E-02
	^{133m} Xe; 2.19 d;	1.01E+03	0.00
Xenon	¹³⁵ Xe; 9.14 h; 250 keV	1.96E+05	0.00
	^{135m} Xe; 15.3 min; 250 keV	4.63E+05	0.00
	¹³⁷ Xe; 3.818 min; keV	2.48E+06	0.00
	¹³⁹ Xe; 39.68 s; 218.59 keV	2.09E+06	0.00
	⁹⁰ Sr; 28.8 years	6.40	6.36E+00
	⁹⁵ Zr; 64 days; 724 keV, 757 keV	1.19E+03	4.44E+02
	⁹⁵ Nb; 35 days; 766 keV	2.18E+03	3.57E+02
	TOTAL ACTIVITY (µCi)	9.91E+06	8.17E+02



## Acquisition of fuel salt and radioactive tracer

### Preparation of NaCl-KCl-UCl₃ salt for irradiation (UoU)

- 13.8 g of MgCl₂-KCl-UCl₃ (DU) fuel salt has been prepared at Nuclear PyroMetallurgy Laboratory, the University of Utah
- High purity (99.99%) MgCl₂ and KCl was acquired through commercial vendors and mixed with a 1:1 molar ratio.
- UCl₃ was synthesized by using DU metal rod and FeCl₂ in MgCl₂-KCl at ~700°C.Salt samples were taken and measured by ICP-MS, the UCl₃ concentration was determined to be 15.15 wt%. The FeCl₂ concentration is 0.045 wt%.
- U-235 concentration is .... TBD
- MgCl₂-KCl-UCl₃ salt will be packed in an argon glovebox and shipped to OSU by a commercial carrier

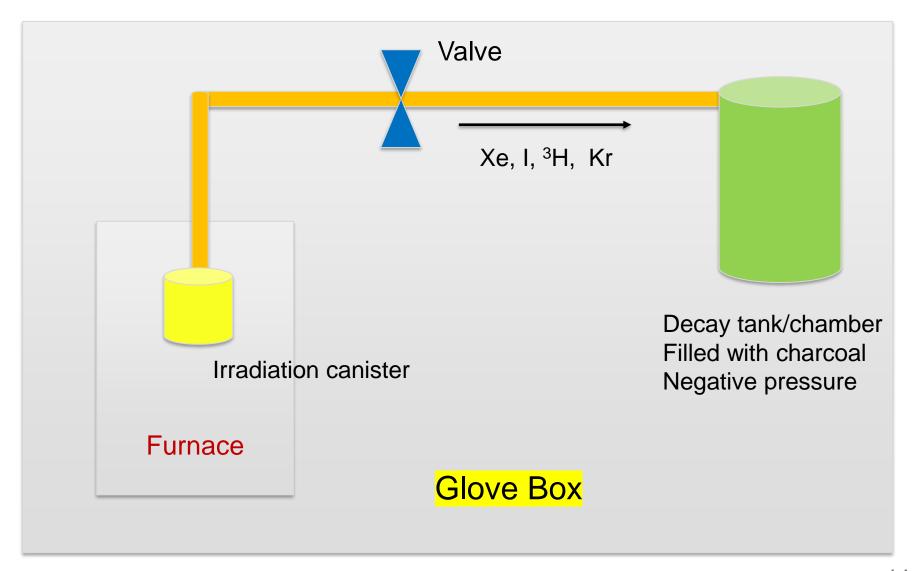


Schematic for preparing UCl₃ salt from DU metal rod and NaCl-KCl-FeCl₂

Huan Zhang et al 2021, J. Electrochem. Soc. 168 056521

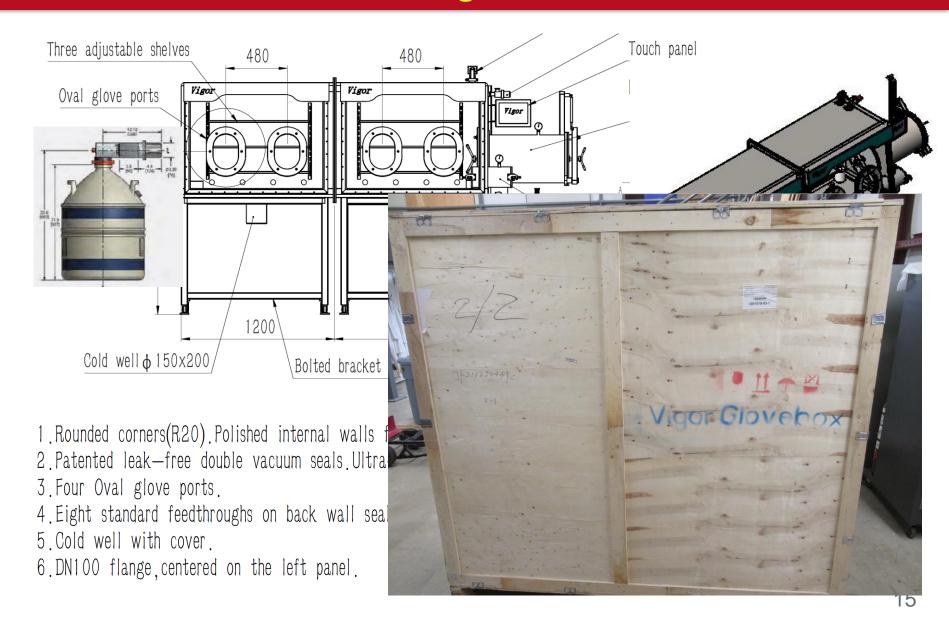


## Irradiated salt process and measurement plan





## Order placed for a customized glovebox

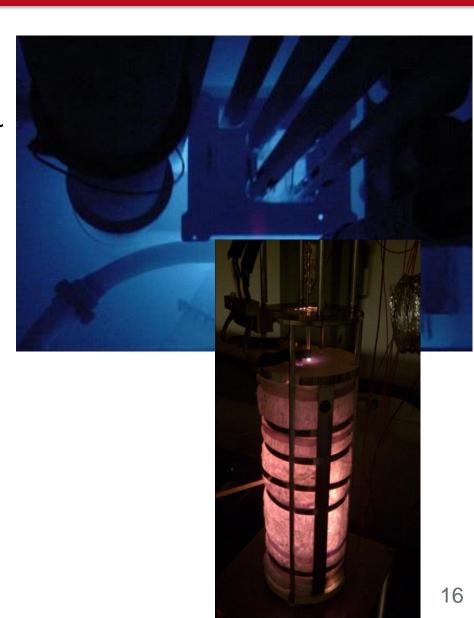




### **Experimental Approach**

#### **Phase 1 Experiment:**

- Prepare UCl₃+MgCl2+KCl with DU, ~ mg of U-235,
- ➢ Add ²²NaCl tracer
- Melted and sealed in irradiation cell
- Irradiate at OSU Research Reactor for 2 hours
- Decay
- Survey the activity and measure the gamma-spectrum (without opening the container)





### **Radiation Safety**

#### **Estimated Dose Rates for 10 grams of Fuel Salt Mixture:**

4 g MgCl2, 4 g KCl, and 2 g UCl3

Irradiation Facility: CIF Flux: 1.6x 10¹³ n/cm²/s

Thermal to Fast ratio: 1.4545

**Irradiation time:** 1 hour

Isotope	Mass (grams)	Distance from source	Time to Decay (after <u>1 hour</u> irradiation)	Gamma Dose rate (mrem/ <u>hr</u> )	Beta Dose rate (mrem/ <u>hr</u> )	Total Dose rate (mrem/ <u>hr</u> )
Na-24	1.021			4.18E-02	6.01E-01	6.43E-01
K-42	2.098	1 meter	64 hours	2.78E-01	5.41E+01	5.44E+01
S-35 (from CI)	5.498			0.00E+00	1.52E+02	1.52E+02
P-32 (from CI)				0.00E+00	9.27E-01	9.27E-01
Na-24	1.021			4.18E+00	6.01E+01	6.43E+01
K-42	2.098	10 cm	64 hours	2.78E+01	5.41E+03	5.44E+03
S-35 (from CI)	5.498			0.00E+00	1.52E+04	1.52E+04
P-32 (from CI)				0.00E+00	9.27E+01	9.27E+01
Na-24	1.021			3.41E-04	4.91E-03	5.25E-03
K-42	2.098	1 meter	7 days	8.00E-04	1.56E-01	1.57E-01
S-35 (from CI)	5.498			0.00E+00	1.47E+02	1.47E+02
P-32 (from CI)				0.00E+00	7.51E-01	7.51E-01
Na-24	1.021			3.41E-02	4.91E-01	5.25E-01
K-42	2.098	10 cm	7 days	8.00E-02	1.56E+01	1.57E+01
S-35 (from CI)	5.498			0.00E+00	1.47E+04	1.47E+04
P-32 (from CI)				0.00E+00	7.51E+01	7.51E+01

Isotope	Mass (grams)	Distance from source	Time to Decay (after <u>1 hour</u> irradiation)	Gamma Dose rate (mrem/hr)	Beta Dose rate (mrem/hr)	Total Dose rate (mrem/hr)						
Cs-137				2.84E-03	2.08E-01	2.10E-01						
Eu-154				0.00E+00	0.00E+00	0.00E+00						
Eu-155				1.48E-05	6.19E-03	6.20E-03						
Kr-85				1.57E-06	2.79E-02	2.79E-02						
Kr-85m				6.78E-04	1.18E-01	1.19E-01						
Kr-88				5.43E-05	1.48E-03	1.53E-03						
Kr-89			64 hours	0.00E+00	0.00E+00	0.00E+00						
Kr-90				0.00E+00	0.00E+00	0.00E+00						
I-133				1.06E+01	7.22E+02	7.33E+02						
I-131		30 cm		2.19E+01	2.16E+03	2.18E+03						
I-135	10 mg U-235			1.04E-03	3.36E-02	3.46E-02						
Xe-133				1.18E+00	3.20E+02	3.21E+02						
Xe-135				3.22E-01	4.74E+01	4.78E+01						
Xe-135m				4.30E-74	3.74E-72	3.79E-72						
Xe-137				6.99E-301	1.57E-298	1.58E-298						
Xe-139				N/A	0.00E+00	N/A						
Sm-149				N/A	0.00E+00	N/A						
Sr-90				N/A	3.69E+01	N/A						
Zr-95				5.98E-01	3.58E+01	3.64E+01						
Nb-95				1.10E+00	6.41E+01	6.52E+01						
Se-79				#N/A	0.00E+00	#N/A						
			Total Dose	3.57E+01	3.39E+03							

0.407				2.565.02	4.075.00	4.005.00
Cs-137				2.56E-02	1.87E+00	1.89E+00
Eu-154				0.00E+00	0.00E+00	0.00E+00
Eu-155				1.33E-04	5.57E-02	5.58E-02
Kr-85				1.41E-05	2.51E-01	2.51E-01
Kr-85m				6.10E-03	1.06E+00	1.07E+00
Kr-88				4.89E-04	1.33E-02	1.38E-02
Kr-89				0.00E+00	0.00E+00	0.00E+00
Kr-90				0.00E+00	0.00E+00	0.00E+00
I-133			64 hours	9.53E+01	6.50E+03	6.60E+03
I-131				1.97E+02	1.94E+04	1.96E+04
I-135	10 mg U-235	10 cm		9.33E-03	3.02E-01	3.11E-01
Xe-133				1.06E+01	2.88E+03	2.89E+03
Xe-135				2.90E+00	4.27E+02	4.30E+02
Xe-135m				3.87E-73	3.37E-71	3.41E-71
Xe-137				6.29E-300	1.42E-297	1.42E-297
Xe-139				N/A	0.00E+00	N/A
Sm-149				N/A	0.00E+00	N/A
Sr-90				N/A	3.32E+02	N/A
Zr-95				5.38E+00	3.22E+02	3.28E+02
Nb-95				9.93E+00	5.77E+02	5.87E+02
Se-79				N/A	0.00E+00	N/A
	•	•	Total Dose	3.21E+02	3.05E+04	3.05E+04



### **Radiation Safety**

#### **Estimated Dose Rates for 3 grams of Fuel Salt Mixture:**

1 g MgCl2, 1 g KCl, and 1 g UCl3

Irradiation Facility: CIF Flux: 1.6x 10¹³ n/cm²/s

Thermal to Fast ratio: 1.4545

Irradiation time: 1 hour

Isotope	Mass (grams)	Distance from source	Time to Decay (after <u>1 hour</u> irradiation)	Gamma Dose rate (mrem/ <u>hr</u> )	Beta Dose rate (mrem/hr)	Total Dose rate (mrem/ <u>hr</u> )
Na-24	0.3934			1.05E-02	1.51E-01	1.61E-01
K-42	0.5244	1 meter	64 hours	6.95E-02	1.35E+01	1.36E+01
S-35 (from CI)	1.0822			0.00E+00	4.23E+01	4.23E+01
P-32 (from CI)				0.00E+00	2.62E+00	2.62E+00
Na-24	0.3934			1.05E+00	1.51E+01	1.61E+01
K-42	0.5244	10 cm	64 hours	6.95E+00	1.35E+03	1.36E+03
S-35 (from CI)	1.0822			0.00E+00	4.23E+03	4.23E+03
P-32 (from CI)				0.00E+00	2.62E+02	2.62E+02
Na-24	0.3934			8.56E-05	1.23E-03	1.32E-03
K-42	0.5244	1 meter	7 days	2.00E-04	3.89E-02	3.91E-02
S-35 (from CI)	1.0822			0.00E+00	4.09E+01	4.09E+01
P-32 (from CI)				0.00E+00	2.12E+00	2.12E+00
Na-24	0.3934			8.56E-03	1.23E-01	1.32E-01
K-42	0.5244	10 cm	7 days	2.00E-02	3.89E+00	3.91E+00
S-35 (from CI)	1.0822			0.00E+00	4.09E+03	4.09E+03
P-32 (from CI)				0.00E+00	2.12E+02	2.12E+02

Isotope	Mass (grams)	Distance from source	Time to Decay (after <u>1 hour</u> irradiation)	Gamma Dose rate (mrem/hr)	Beta Dose rate (mrem/hr)	Total Dose rate (mrem/hr)
Cs-137				3.82E-04	2.79E-02	2.83E-02
Eu-154				0.00E+00	0.00E+00	0.00E+00
Eu-155				0.00E+00	0.00E+00	0.00E+00
Kr-85				1.74E-07	3.10E-03	3.10E-03
Kr-85m				9.47E-05	1.65E-02	1.66E-02
Kr-88				7.59E-06	2.07E-04	2.14E-04
Kr-89				0.00E+00	0.00E+00	0.00E+00
Kr-90				0.00E+00	0.00E+00	0.00E+00
I-133				6.65E-01	4.53E+01	4.60E+01
I-131	]			1.47E-01	1.45E+01	1.46E+01
I-135	1.4 mg U-235	30 cm	64 hours	1.45E-04	4.70E-03	4.84E-03
Xe-133				1.66E-01	4.49E+01	4.50E+01
Xe-135				4.52E-02	6.65E+00	6.70E+00
Xe-135m				6.01E-75	5.24E-73	5.30E-73
Xe-137				9.80E-302	2.21E-299	2.22E-299
Xe-139				N/A	0.00E+00	N/A
Sm-149				N/A	0.00E+00	N/A
Sr-90				N/A	2.79E-02	N/A
Zr-95				5.98E-01	3.58E+01	3.64E+01
Nb-95				1.54E-01	8.96E+00	9.12E+00
Se-79				N/A	0.00E+00	N/A
			Total Dose	1.78E+00	1.56E+02	1.58E+02

0.407				0.005.00	0.005.00	0.005.00
Cs-137				0.00E+00	0.00E+00	0.00E+00
Eu-154				0.00E+00	0.00E+00	0.00E+00
Eu-155				5.98E+00	4.08E+02	4.14E+02
Kr-85				1.32E+00	1.30E+02	1.32E+02
Kr-85m				1.31E-03	4.23E-02	4.36E-02
Kr-88				1.49E+00	4.04E+02	4.05E+02
Kr-89				4.07E-01	5.99E+01	6.03E+01
Kr-90				5.41E-74	4.71E-72	4.77E-72
I-133				8.82E-301	1.99E-298	2.00E-298
I-131			64 hours	N/A	0.00E+00	N/A
I-135	1.4 mg U-235	10 cm		N/A	0.00E+00	N/A
Xe-133				N/A	2.51E-01	N/A
Xe-135				5.38E+00	3.22E+02	3.28E+02
Xe-135m				1.39E+00	8.07E+01	8.21E+01
Xe-137				N/A	0.00E+00	N/A
Xe-139				0.00E+00	0.00E+00	0.00E+00
Sm-149				0.00E+00	0.00E+00	0.00E+00
Sr-90				5.98E+00	4.08E+02	4.14E+02
Zr-95				1.32E+00	1.30E+02	1.32E+02
Nb-95				1.31E-03	4.23E-02	4.36E-02
Se-79				1.49E+00	4.04E+02	4.05E+02
			Total Dose	1.60E+01	1.41E+03	1.42E+03



#### THE OHIO STATE UNIVERSITY Sample Preparation for Irradiation







#### Sample Vial – 20 mm (10 mL capacity)

Quartz (Fused Silica) Aluminum Foil Aluminum Crimp Cap Grafoil gasket

#### **External Containment Vessel (70 mL capacity)**

Aluminum Body (Al-1100) Grafoil gasket



^{**} Quartz containment vessel available smaller samples



#### Sample Preparation for Irradiation

#### **Aluminum Crimp Seals**

*Max Pressure: 40-55 psi

Max Temp: 550 C

*Pressure increase of 1 mL (4e-5 moles) of argon due to temperature rise from 20°C to 150°C during irradiation estimated to be 21 psi (~1.4 atm) or less.

Based on ideal Gas law: PV=nRT





#### **Gaskets**

MicaTherm

Max Temp: 900 C (in Oxygen)

Flexible Graphite

Max Temperature: 450 C (in Oxygen)

2980 C (in Argon)

Max Pressure: 1450-2900 psi

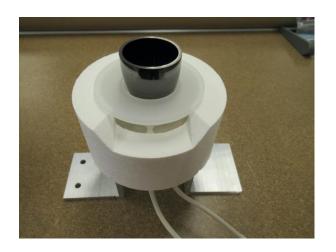




## **Containment System for Heating and Off-gassing**



Ultralite Kiln – (Modified in-house) with glassy carbon crucible



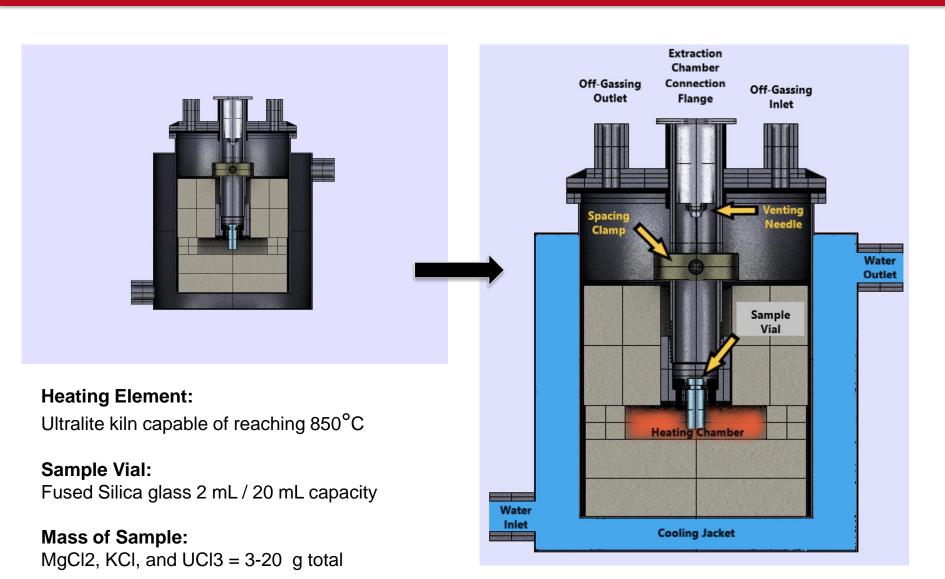


Containment vessel (6" I.D. x 8" Tall) with cooling Jacket





## **Containment System for Heating and Off-gassing**





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Nuclear Reactor Lab

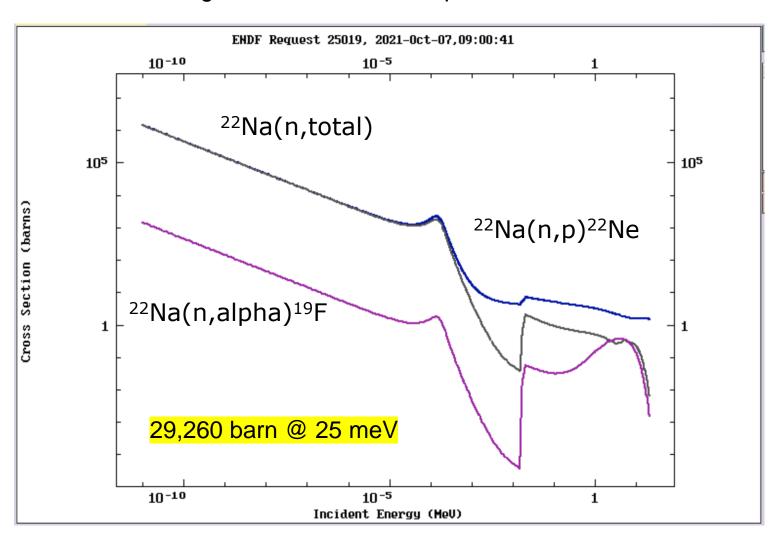


### Thank you for your attention!



# Challenges with tracer burn-up

➤ Na-22 has a significant neutron absorption cross-section



### Radioisotope Selection

	Na-22	Co-60	Na-24	<b>Br-82</b>
Decay mode	β+	β-	β-	β-
Main gamma energy/keV	1274.54	1173.23; 1332.50	1368.63; 2754.01	554.35; 619; 776.52;1044
Half life	2.6018 y	1925 d	14.977 h	35.28 h
Comments	Not a fission product	Selective bounding?	T _{1/2} too short	T _{1/2} too short

Collaboration with Dr. Shayan Shahbazi, Dr. Tingzhou Fei at ANL for burn-up simulation

20 grams of UCI3 + KCI + MgCI₂ 10% - 20% of U 2-4 grams of U 0.3% U-235 in DU 6 mg - 12 mg of U-235 Total volume of 2.0 cm³

$\phi_{th}$ (cm ⁻² .s ⁻¹ )	1E+13	Thermal Neutron Flux in CIF
m _{U235} (g)	0.1	mass of U-235 in grams
t _{irr} (h)	1	irradiation time in hours

¹³³Xe; 5.25 d; 81 keV

Yield of ¹³³Xe at t=0, 14,700 uCi. 3.5E20 atoms